



**Park & Memorial Benches • Picnic Tables • Message Centers
 Trash & Recycling Receptacles • Outdoor Site Furnishings
 Made from Post Consumer Recycled HDPE #2 Plastic**



The Wonderful Horrible Problem with Plastic

When you bring up the topic of “plastic” you often receive very contrasting reactions.

Some people consider plastic as one of the most wonderful inventions ever created. To others, plastic is the bane of our existence, polluting our oceans, destroying our environment and threatening our world. The truth is these two contrasting viewpoints are actually both correct.

Plastic is made into many things we use every day, including versatile and efficient, low-cost packaging. The downside is plastic has become so cheap and commonplace, it often ends up being thrown away after a single use.

Research by the Mote Marine Laboratory located in Sarasota, Florida found that a typical plastic bottle will take over 450 years to break down and decompose. The sad irony is food and beverages with a short shelf-life of a few weeks or months, are packaged in plastic containers which

will continue to exist for many centuries.

Much of this plastic is filling up our landfills, littering our environment and polluting our waterways. This is a huge problem for our society, especially since plastic lasts so long. However, the terrible long-lasting problem of plastic can be a wonderful problem to have. Enter the concept of recycling! Instead of throwing plastic away, it can be recycled to make other things. Recycling not only keeps plastic out of landfills and reduces pollution in the environment, but it also consumes less energy and natural resources by reusing valuable materials.

One of the greatest benefits from using recycled plastic to make outdoor park furnishings, is that they will last far longer than items made of wood, metal and other traditional materials. The horrible long-lasting problem of plastic can become a very wonderful solution when it is recycled into something you want to last a very long time.



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Park Benches

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Green-
Scapes

Park
Benches

Picnic
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What is High-density Polyethylene?

High-density Polyethylene is one of the most common plastics used in many food and household product containers, ranging from milk jugs and yogurt tubs to plastic buckets, laundry soap and shampoo bottles. It is abbreviated as HDPE and is identified by the #2 recycling symbol.

Why we use recycled HDPE?

HDPE has a very strong molecular structure, making it durable and a widely accepted plastic for recycling. It is lightweight yet extremely strong, and is not as brittle as some other types of plastic. It is impermeable to water, remarkably stable and does not contain any toxic chemicals nor oxidize on the surface like other plastics can. This means that it is extremely durable, easy to clean and very low maintenance. It isn't organic so it cannot mold, mildew or rot and will never splinter or need refinishing. HDPE does not leach any chemicals, making it one of the safest materials for multiple uses: cafeterias, park furnishings, campgrounds, dining tables, schools, marinas, beaches, waterparks, zoos and dog parks.



Comparison of recycled HDPE plastic and other materials used to make outdoor furnishings

Key Attributes	Recycled HDPE	Natural Lumber	Treated Lumber	Composite*	Steel	Aluminum	Concrete
Environmentally Responsible	Best	Fair	Poor	Fair	Fair	Good	Good
Recycling Friendly	Best	Poor	Poor	Poor	Good	Best	Poor
Maintenance Free	Best	Poor	Poor	Good	Poor	Fair	Good
Need for Refinishing	Best	Poor	Poor	Good	Poor	Fair	Good
Rust, Rot or Decay	Best	Poor	Good	Fair	Poor	Good	Fair
Splitting or Splintering	Best	Poor	Poor	Good	Good	Best	Good
Moisture Resistant	Best	Poor	Fair	Fair	Good	Good	Fair
Insect Resistant	Best	Poor	Fair	Good	Good	Good	Fair
Resistant to Salt & Corrosion	Best	Good	Good	Fair	Poor	Fair	Poor
Resistant to Extreme Weather	Best	Fair	Fair	Good	Good	Good	Good
Hygienic/Easy to Clean	Best	Poor	Poor	Fair	Fair	Good	Fair
Long Term Value	Best	Poor	Fair	Fair	Fair	Good	Fair

*Composite refers to material using a combination of plastic and organic matter such as saw-dust.



Something to think about:

Scientific studies show that a typical milk jug, which is made from HDPE plastic, will take over 450 years to break down and decompose in the environment. Our products are made from recycled HDPE plastic which primarily comes from milk jugs.

Park Benches

- Frames, seats and backs made from recycled HDPE plastic for low maintenance and durability
- Stainless steel fasteners
- Solid color-through and UV protected material
- No rot, no rust, no splinters nor peeling paint
- Never needs sanding, refinishing or repainting
- Can be permanently anchored



Park Benches

The Willow Bench

The Willow Bench offers a contemporary styled, yet comfortable bench. Featuring sleekly designed bench frames, they appear similar to modern cast metal frames, but are made from recycled plastic. It uses rounded, bull-nose edged 2" x 4" boards on the seat front and top of the bench back with 2" x 2" slats filling the rest of the contoured bench for comfort, ventilation and quick drying.



Bench frame in Black only

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	WB4B	66 lbs	4 ft. Willow Bench	4' L x 25 ³ / ₄ " W x 29 ³ / ₈ " H	528	400 lbs
B	WB4BA	70 lbs	4 ft. Willow w/arms	4' L x 25 ³ / ₄ " W x 29 ³ / ₈ " H	560	400 lbs
C	WB6B	99 lbs	6 ft. Willow Bench	6' L x 25 ³ / ₄ " W x 29 ³ / ₈ " H	792	675 lbs
	WB6BA	103 lbs	6 ft. Willow w/arms	6' L x 25 ³ / ₄ " W x 29 ³ / ₈ " H	824	675 lbs
	WB8B	132 lbs	8 ft. Willow Bench	8' L x 25 ³ / ₄ " W x 29 ³ / ₈ " H	1056	900 lbs
	WB8BA	136 lbs	8 ft. Willow w/arms	8' L x 25 ³ / ₄ " W x 29 ³ / ₈ " H	1088	900 lbs

For engraving and plaques see pages 16-19. For Anchor Kits see page 11.



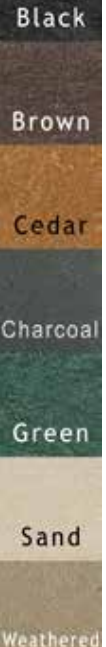
Board Colors





Bench frames in Black only

Board Colors



Silhouette Bench

The Silhouette Bench features our proprietary decorative *Green-Scapes* bench frames with the appearance of ornate black cast-iron, but are made out of solid recycled plastic. It is constructed with 2" x 4" planks with rounded outside edges for added comfort.



For engraving and plaques see pages 16-19

For anchor kits see page 11

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	SB4B	74 lbs	4 ft. Silhouette Bench	4' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	592	400 lbs
	SB4BA	80 lbs	4 ft. Silhouette w/arms	4' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	640	400 lbs
B	SB6B	112 lbs	6 ft. Silhouette Bench	6' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	896	675 lbs
	SB6BA	118 lbs	6 ft. Silhouette w/arms	6' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	944	675 lbs
	SB8B	150 lbs	8 ft. Silhouette Bench	8' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	1200	900 lbs
	SB8BA	156 lbs	8 ft. Silhouette w/arms	8' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	1248	900 lbs



The Cambridge Bench

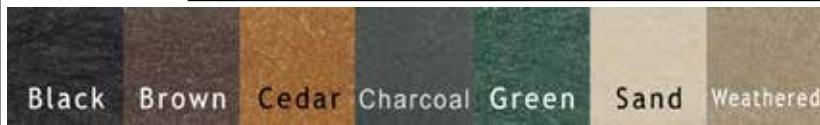
Our signature Cambridge Bench combines function, comfort and style to create a durable, yet elegantly designed park bench. The decorative *Green-Scapes* bench frames have the appearance of classic black cast iron, but are molded from solid recycled plastic. The seats and backs use bull-nosed 2" x 4" planks on outer edges and 2" x 2" interior slats, all made from recycled plastic.



*Bench frames
in Black only*



Board Colors



For Engraving and Plaques see pages 16-19.

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	CB4B	70 lbs	4ft Cambridge Bench	4' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	560	400 lbs
	CB4BA	76 lbs	4ft Cambridge w/arms	4' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	608	400 lbs
B	CB6B	105 lbs	6ft Cambridge Bench	6' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	840	675 lbs
C	CB6BA	111 lbs	6ft Cambridge w/arms	6' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	888	675 lbs
	CB8B	140 lbs	8ft Cambridge Bench	8' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	1120	900 lbs
	CB8BA	149 lbs	8ft Cambridge w/arms	8' L x 26 ³ / ₄ " W x 30 ¹ / ₄ " H	1192	900 lbs

For Anchor Kits see page 11

Park Benches



Board Colors
Black
Brown
Cedar
Charcoal
Green
Sand
Weathered

Frame Colors

Black Brown Green

The Traditional Bench

The Traditional Bench is one of our best selling benches due to its timeless, functional design combined with the rugged durability that comes with being made from recycled HDPE plastic. Both the seat and back are constructed using wide 2" x 6" planks for comfort and stability.



The Traditional Bench and Economizer Traditional bench are popular for engraving and plaques, with wider boards giving more room for larger type and logos (see pages 16-19).

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	TB4B	93 lbs	4 ft. Traditional Bench	4' L x 26 1/8" W x 32 1/2" H	744	400 lbs
	TB4BA	96 lbs	4 ft. Traditional w/arms	4' L x 26 1/8" W x 32 1/2" H	768	400 lbs
B	TB6B	139 lbs	6 ft. Traditional Bench	6' L x 26 1/8" W x 32 1/2" H	1112	675 lbs
	TB6BA	142 lbs	6 ft. Traditional w/arms	6' L x 26 1/8" W x 32 1/2" H	1136	675 lbs
	TB8B	185 lbs	8 ft. Traditional Bench	8' L x 26 1/8" W x 32 1/2" H	1480	900 lbs
C	TB8BA	188 lbs	8 ft. Traditional w/arms	8' L x 26 1/8" W x 32 1/2" H	1504	900 lbs

Economizer Traditional

The Economizer Traditional uses the same bench design as the Traditional Bench but with lighter weight 1 1/4" x 5" plastic lumber instead of standard 2" x 6" planks.



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
ET4B	79 lbs	4 ft. Econ. Trad. Bench	4' L x 26 1/8" W x 32 1/4" H	632	400 lbs
ET4BA	82 lbs	4 ft. Econ. Trad. w/arms	4' L x 26 1/8" W x 32 1/4" H	656	400 lbs
ET6B	118 lbs	6 ft. Econ. Trad. Bench	6' L x 26 1/8" W x 32 1/4" H	944	675 lbs
ET6BA	121 lbs	6 ft. Econ. Trad. w/arms	6' L x 26 1/8" W x 32 1/4" H	968	675 lbs
ET8B	157 lbs	8 ft. Econ. Trad. Bench	8' L x 26 1/8" W x 32 1/4" H	1256	900 lbs
ET8BA	160 lbs	8 ft. Econ. Trad. w/arms	8' L x 26 1/8" W x 32 1/4" H	1280	900 lbs

Park Benches

Board Colors	
	Black
	Brown
	Cedar
	Charcoal
	Green
	Sand
	Weathered

Frame Colors		
Black	Brown	Green



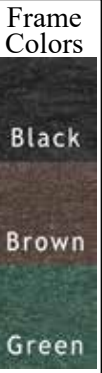
Monarque Bench

The Monarque Bench, which we call the “King of Benches”, was our original upscale designer bench. It features a stylish bench frame and our most decorative arm rests. Constructed with 2” x 4” planks made out of recycled plastic, it provides style, durability and comfortable, contoured seating.



KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
	MB4B	86 lbs	4 ft. Monarque Bench	4' L x 29" W x 32 ³ / ₈ " H	688	400 lbs
A	MB4BA	93 lbs	4 ft. Monarque w/arms	4' L x 29" W x 32 ³ / ₈ " H	744	400 lbs
B	MB6B	129 lbs	6 ft. Monarque Bench	6' L x 29" W x 32 ³ / ₈ " H	1032	675 lbs
C	MB6BA	136 lbs	6 ft. Monarque w/arms	6' L x 29" W x 32 ³ / ₈ " H	1088	675 lbs
	MB8B	172 lbs	8 ft. Monarque Bench	8' L x 29" W x 32 ³ / ₈ " H	1376	900 lbs
	MB8BA	179 lbs	8 ft. Monarque w/arms	8' L x 29" W x 32 ³ / ₈ " H	1432	900 lbs

Engraving and Plaques pages 16-19.
Anchor Kits page 11.



Board Colors



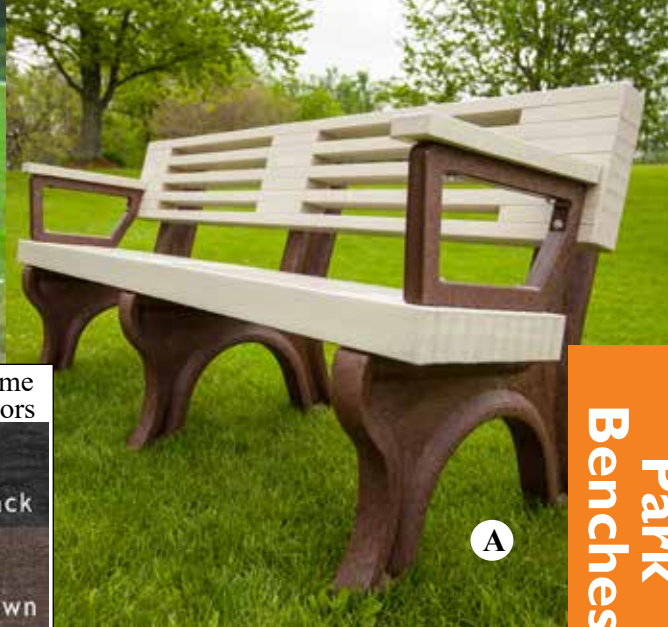
Landmark Bench

The Landmark Bench is rugged and sturdily built, and quite functional with three 2" x 6" planks providing a deep comfortable seat. The extra-wide 2" x 10" backboard creates a large "artistic canvas" that is popular for engraving and plaques with plenty of room for text, large logos and other artwork (see pages 16-19).

Anchor Kits available on page 11.

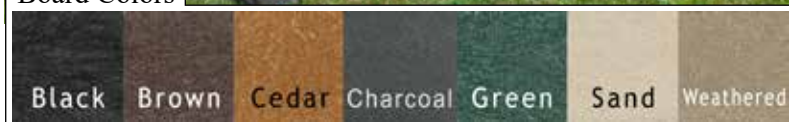
KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	LB4B	89 lbs	4 ft. Landmark Bench	4' L x 26 1/8" W x 33 3/8" H	712	400 lbs
	LB4BA	92 lbs	4 ft. Landmark w/arms	4' L x 26 1/8" W x 33 3/8" H	736	400 lbs
	LB6B	134 lbs	6 ft. Landmark Bench	6' L x 26 1/8" W x 33 3/8" H	1072	675 lbs
B	LB6BA	137 lbs	6 ft. Landmark w/arms	6' L x 26 1/8" W x 33 3/8" H	1096	675 lbs
	LB8B	178 lbs	8 ft. Landmark Bench	8' L x 26 1/8" W x 33 3/8" H	1424	900 lbs
C	LB8BA	181 lbs	8 ft. Landmark w/arms	8' L x 26 1/8" W x 33 3/8" H	1448	900 lbs





Park Benches

Board Colors



Frame Colors



Elite Bench

The Elite Bench offers a contemporary and comfortable design combined with the durability of recycled plastic. Constructed with sandwiched 1 $\frac{1}{4}$ " x 3" planks, the slatted design allows air flow for comfort and prevents puddling of rainwater.

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A B	EB4B	113 lbs	4 ft. Elite Bench	4' L x 26 $\frac{1}{8}$ " W x 32 $\frac{3}{4}$ " H	904	400 lbs
	EB4BA	125 lbs	4 ft. Elite w/arms	4' L x 26 $\frac{1}{8}$ " W x 32 $\frac{3}{4}$ " H	1000	400 lbs
	EB6B	188 lbs	6 ft. Elite Bench	6' L x 26 $\frac{1}{8}$ " W x 32 $\frac{3}{4}$ " H	1504	675 lbs
	EB6BA	200 lbs	6 ft. Elite w/arms	6' L x 26 $\frac{1}{8}$ " W x 32 $\frac{3}{4}$ " H	1600	675 lbs
	EB8B	226 lbs	8 ft. Elite Bench	8' L x 26 $\frac{1}{8}$ " W x 32 $\frac{3}{4}$ " H	1808	900 lbs
	EB8BA	238 lbs	8 ft. Elite w/arms	8' L x 26 $\frac{1}{8}$ " W x 32 $\frac{3}{4}$ " H	1904	900 lbs

The Elite bench can be engraved or have a plaque on the front seat edge only (see pages 16-19).



Enlarged to show detail

Anchor Kits

In-Ground Anchor Kit

For securing benches and other outdoor furnishings placed on grass or hard ground. Includes:

- 2—15" long, $\frac{1}{2}$ " diameter powder coated steel auger anchors
- 2—2" stainless steel washers
- 2—2" x $\frac{1}{4}$ " stainless steel security-keyed screws
- 1—Security-keyed screw bit with each order

ITEM	WGT.	DESCRIPTION
FP-ANKGRD	4 lbs	In-Ground Anchor Kit
FP-ANK	1 lb	Surface Anchor Kit

Surface Anchor Kit

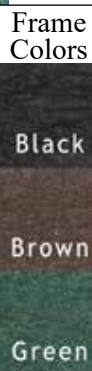
For securing benches and other furnishings on concrete pads, decks, patios, etc. Includes:

- 4—3 $\frac{7}{8}$ " L x 1 $\frac{1}{2}$ " W x 1 $\frac{1}{2}$ " H aluminum L-shaped brackets
- 8—1 $\frac{1}{4}$ " x $\frac{5}{16}$ " stainless steel lag screws

Additional hardware required, depending on the substrate being mounted upon



Facilities & Accessories



The Park Classic Bench

The Park Classic is designed to be exactly that, but with upgrades in style and comfort. The ball-top bench frames provide higher back support, and the recycled plastic 2" x 4" planks are bull-nosed on the edges of the seat and bench back.



KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	PC4B	87 lbs	4 ft. Park Classic Bench	4' L x 28 ³ / ₈ " W x 33 ⁷ / ₈ " H	696	400 lbs
	PC4BA	90 lbs	4 ft. Park Classic w/arms	4' L x 28 ³ / ₈ " W x 33 ⁷ / ₈ " H	720	400 lbs
	PC6B	130 lbs	6 ft. Park Classic Bench	6' L x 28 ³ / ₈ " W x 33 ⁷ / ₈ " H	1040	675 lbs
B	PC6BA	133 lbs	6 ft. Park Classic w/arms	6' L x 28 ³ / ₈ " W x 33 ⁷ / ₈ " H	1064	675 lbs
C	PC8B	174 lbs	8 ft. Park Classic Bench	8' L x 28 ³ / ₈ " W x 33 ⁷ / ₈ " H	1392	900 lbs
	PC8BA	177 lbs	8 ft. Park Classic w/arms	8' L x 28 ³ / ₈ " W x 33 ⁷ / ₈ " H	1416	900 lbs

Traditional ADA Bench

Our Traditional ADA Bench embraces the recommendations set forth in United States Access Boards' Guidelines and Standards. The 18-3/4" seat height and arms are helpful to mature guests and everyone with limited mobility when sitting down and rising to stand again. The seat is extra deep and the taller (21"), seat back provides additional full support for the back, head and neck.

Engraving and Plaques are available, see pages 16-19. Anchor Kits are on page 11.



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
TB4HA	116 lbs	4 ft. Traditional ADA Bench	4' L x 26 ¹ / ₈ " W x 36 ³ / ₈ " H	928	400 lbs
TB6HA	174 lbs	6 ft. Traditional ADA Bench	6' L x 26 ¹ / ₈ " W x 36 ³ / ₈ " H	1392	675 lbs
TB8HA	232 lbs	8 ft. Traditional ADA Bench	8' L x 26 ¹ / ₈ " W x 36 ³ / ₈ " H	1856	900 lbs

Note on ADA outdoor benches: The United States Access Board (www.access-board.gov) established ADA Guidelines and Standards stating "where benches without tables are provided at a single location: at least 50%, but no fewer than one, shall have a seat height at the front edge of 43 cm (17 in) minimum and 49 cm (19 in) maximum above the ground or floor space." (R307.6.3.2); "at least 50%, but no fewer than one, shall provide clear space complying with R402" (30" minimum by 48" minimum) "positioned at the end of the bench seat and located for shoulder-to-shoulder seating" (R307.6.3.1). All of our backed benches meet the ADA seat height guideline. The Traditional ADA Bench meets the additional recommendations under Advisory R307.6.3.2 that, "Benches will be most useful if they have full back support and armrests to assist in sitting and standing". Thank you for reviewing and adhering to these guidelines when placing your benches.

Park Benches



The Deluxe Bench

The Deluxe Bench is designed for durable strength, functionality and low maintenance. It provides a comfortable, wide seat and back support constructed with standard nominal sized 2" x 4" planks made from recycled plastic. Perfect for gardens, patios, decks, parks and other outdoor areas.



KEY ITEM		WGT.	DESCRIPTION	DIMENSIONS		MILK JUGS	WEIGHT CAPACITY
A	DB4B	86 lbs	4 ft. Deluxe Bench	4' L x 26 1/8" W x 32 1/2" H		688	400 lbs
	DB4BA	89 lbs	4 ft. Deluxe w/arms	4' L x 26 1/8" W x 32 1/2" H		712	400 lbs
B	DB6B	129 lbs	6 ft. Deluxe Bench	6' L x 26 1/8" W x 32 1/2" H		1032	675 lbs
	DB6BA	132 lbs	6 ft. Deluxe w/arms	6' L x 26 1/8" W x 32 1/2" H		1056	675 lbs
	DB8B	172 lbs	8 ft. Deluxe Bench	8' L x 26 1/8" W x 32 1/2" H		1376	900 lbs
	DB8BA	175 lbs	8 ft. Deluxe w/arms	8' L x 26 1/8" W x 32 1/2" H		1400	900 lbs

Engraving and Plaques see pages 16-19
Anchor Kits see page 11



The Economizer Bench

The Economizer Bench is our most affordable backed bench with the same design as the Deluxe Bench made with lighter weight 1 1/4" x 3" planks instead of standard 2 x 4's.

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
EM4B	71 lbs	4 ft. Economizer Bench	4' L x 26 1/8" W x 32 1/4" H	568	400 lbs
EM4BA	74 lbs	4 ft. Economizer w/arms	4' L x 26 1/8" W x 32 1/4" H	592	400 lbs
EM6B	107 lbs	6 ft. Economizer Bench	6' L x 26 1/8" W x 32 1/4" H	856	675 lbs
EM6BA	110 lbs	6 ft. Economizer w/arms	6' L x 26 1/8" W x 32 1/4" H	880	675 lbs
EM8B	142 lbs	8 ft. Economizer Bench	8' L x 26 1/8" W x 32 1/4" H	1136	900 lbs
EM8BA	145 lbs	8 ft. Economizer w/arms	8' L x 26 1/8" W x 32 1/4" H	1160	900 lbs

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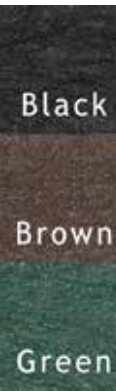
Veteran's Bench

The Veteran's Bench honors those who have served our country. It includes standard engraving and color inlays as shown on the top board, and can be custom engraved with additional text, artwork and/or a plaque on the second board. Available in 4', 6' & 8' lengths and with or without armrests.

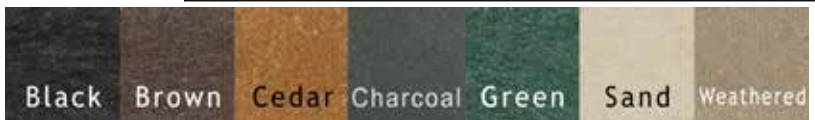
You can create your own Veteran's bench by selecting a bench style and choosing to engrave it with your own wording! Remember those who have given their life, so that we can live the American dream!



Frame
Colors



Board Colors



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
VET4B	93 lbs	4 ft. Veteran's Bench	4' L x 26 1/8" W x 32 1/2" H	744	400 lbs
VET6B	139 lbs	6 ft. Veteran's Bench	6' L x 26 1/8" W x 32 1/2" H	1112	675 lbs
VET8B	185 lbs	8 ft. Veteran's Bench	8' L x 26 1/8" W x 32 1/2" H	1480	900 lbs

Custom Engraving

Each of our 12 backed benches can be personalized with custom engraving of text and artwork. When selecting a bench for engraving, consideration should be given to the size and number of boards that can be engraved on each bench.

Custom Engraving



↑ The **Landmark** (pg. 10) uses a single 2" x 10" plank for large art & text, or multiple lines of text.

◀ The **Traditional Bench** (pg. 8) has two 2" x 6" planks for medium sized type & artwork.

The **Economizer-Traditional** (pg. 8) uses that same design with smaller 1 1/4" x 5" boards.

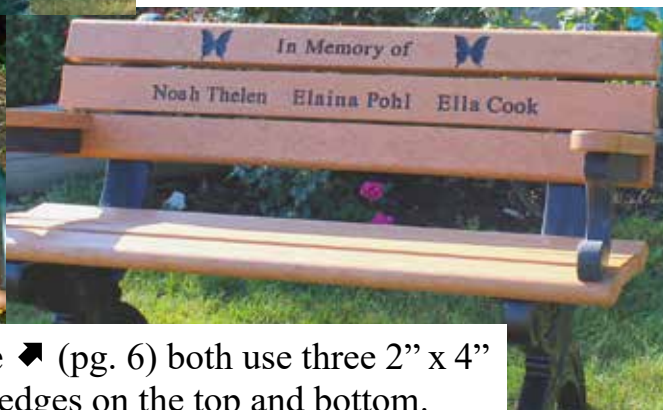
◀ The **Traditional ADA Bench** (pg. 12) uses one 2" x 10" & two 2" x 6" planks for the back.

The **Deluxe Bench** (pg. 13) uses three 2" x 4" boards for small text and art.

The **Economizer** (pg. 13) is the same design as the Deluxe but with smaller 1 1/4" x 3" boards.



◀ The **Monarque Bench** (pg. 9) also uses three standard 2" x 4" boards that can be engraved with smaller sized text and/or artwork.



The **Park Classic** (pg. 12) and the **Silhouette** (pg. 6) both use three 2" x 4" engravable planks with rounded bull-nosed edges on the top and bottom.



The **Cambridge** (pg. 7) can only be engraved on the top and bottom bull-nosed 2" x 4" boards.



The **Willow Bench** (pg. 5) can only be engraved on the bull-nosed 2" x 4" top board.



The **Elite Backed Bench** (pg. 11) and **Elite Flat Bench** (pg. 22) can only be engraved on the front edge of the seat.



Bench Engraving and Plaque Guidelines

Each bench style has a unique set of specifications due to the size and number of boards that can be engraved. For the largest text, artwork and/or plaques, a 2" x 10" board is needed (Landmark or ADA Bench). For medium sized text, art & plaques, a 2" x 6" (Traditional or ADA Bench), or a 1 1/4" x 5" (Economizer-Traditional) would be used. Those benches using 2" x 4" or smaller planks, would only allow smaller text, artwork and/or plaques. Use these charts to determine which benches fit your engraving & plaque needs. See page 19 for additional information on plaques.

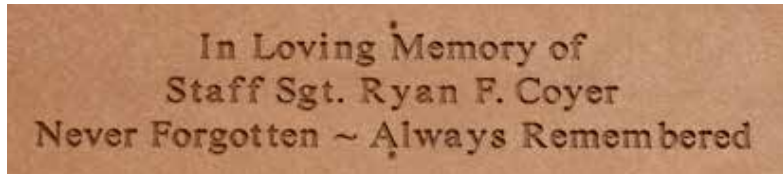
Bench Style	Engraving Board Sizes & (Quantity)	Maximum Type Height	Maximum Artwork Height	Maximum Plaque Height
Landmark	2" x 10" (1)	8"*	8 1/2"*	6"*
Traditional	2" x 6" (2)	5"*	5"*	4"*
Economizer-Traditional	1 1/4" x 5" (2)	4"*	4 1/2"*	4"*
ADA Bench	2" x 10" (1) 2" x 6" (2)	8"* 5"*	8 1/2"* 5"*	6"* 4"*
Deluxe	2" x 4" (3)	3"*	3"*	3"*
Economizer	1 1/4" x 3" (3)	2 1/2"*	2 1/2"*	2 1/2"*
Monarque	2" x 4" (3)	3"	3"	3"
Park Classic	2" x 4" (3)†	2", 3"*†	2 1/4", 3"*†	2 1/2", 3"*†
Silhouette	2" x 4" (3)†	2", 3"*†	2 1/4", 3"*†	2 1/2", 3"*†
Cambridge	2" x 4" (2)†	2"	2 1/4"	2 1/2"
Willow	2" x 4" (1)†	2"	2 1/4"	2 1/2"
Elite (seat front)	1 1/4" x 3" (1)	2 1/2"	2 1/2"	2 1/2"

Letter Height	Lettering Case	Maximum # Letters		
		4'	6'	8'
1 1/4"	ALL CAPS	34	58	80
	Upper/Lower	43	70	94
1 1/2"	ALL CAPS	27	44	61
	Upper/Lower	34	55	77
2"	ALL CAPS	20	29	41
	Upper/Lower	27	36	49
2 1/2"	ALL CAPS	17	25	35
	Upper/Lower	22	30	41
3"	ALL CAPS	14	21	29
	Upper/Lower	18	26	36
4"	ALL CAPS	10	14	20
	Upper/Lower	13	19	25
5"	ALL CAPS	8	11	15
	Upper/Lower	9	15	20
8"	ALL CAPS	5	7	10
	Upper/Lower	7	10	14

* These bench styles use screws on the board fronts to attach to the frames. This can affect the placement and/or size of text, artwork & plaques on 6' & 8' benches, and may require some minor adjustments to be made. A scaled proof will be sent that shows necessary adjustments.

† These benches use bull-nosed (rounded) boards on the outside edges which reduces the maximum height of engravings and plaques. For the Park Classic and Silhouette, the middle board is still a standard 2"x4" so the larger height size applies only to the center board.

NOTES: Boards are standard nominal sizes, except for Economizer Traditional, Economizer, and Elite benches which all use smaller, lighter weight planks. Text, artwork and plaques can always be smaller than the maximum sizes. Default font is Times New Roman unless otherwise specified by customer. Maximum number of letters is approximate, depending on variations in the actual widths of letters used. Larger boards (2" x 10", 2" x 6" & 1 1/4" x 5") can have more than 1 line of smaller engraved text.



Engravings without color inlay tend to show up better on lighter color boards than darker boards.



Here are a few examples of different engraving artwork with color resin inlays.



Mile Markers-see pg. 44

Resin Inlay Color Chart

Engravings can be inlaid with colored resins that are water proof and have UV inhibitors for long lasting outdoor use. Use this chart to select best color combinations for inlays and planks. Contrasting colors and shades make engravings stand out the best.

Inlay Color

	Plank Color						
	Black	Brown	Green	Charcoal	Cedar	Weathered	Sand
Black							
Gray							
Brown							
Red							
Indigo							
Keel Blue							
Teal							
Green							
Goldenrod							
Maize							
Off White							

Color Inlaid Engraving

Engraving cuts into the surface of a bench board approximately 1/4" deep, creating a shadow effect. The visibility can vary depending upon ambient light and background color. Color resin inlays can make engravings stand out more or be used to create more colorful artwork and logos. Mile Markers (pg. 44) can also be custom engraved with color inlays.

Custom Plaques

Benches can be personalized with a custom plaque made of plastic laminate or bronze cast metal.

Custom
Plaques



4" x 8" - S&K - Gold laminate w/Black letters



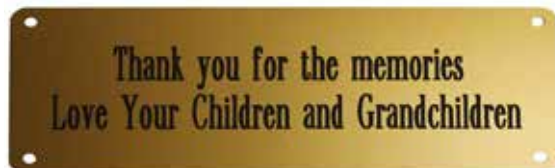
4" x 8" - S&K - Green laminate w/White letters - Up to 5 lines



4" x 8" - CRWN - Bronze laminate w/Black letters - Up to 5 lines



2 1/2" x 6" - Bronze Cast Metal Up to 3 lines of text



2 1/2" x 6" - S&K - Gold w/Black letters - Up to 3 lines



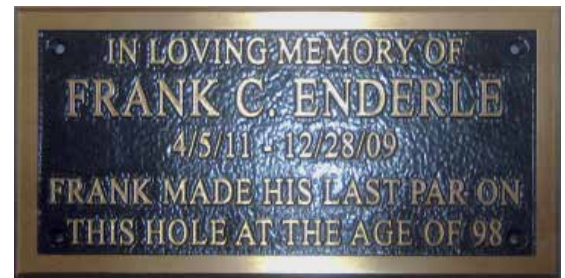
3" x 5" - Bronze Cast Metal



2 1/2" x 8" - CRWN - Gold w/Black letters - Up to 3 lines



2 1/2" x 8" - CRWN - Silver w/Black letters - Up to 3 lines



4" x 8" - Bronze Cast Metal

Available Laminate Plaque sizes:

2 1/2"H x 6"W, 2 1/2"H x 8"W, 4"H x 8"W *Special plaque sizes upon request

For information regarding sizes of plaques that will fit on specific benches, see chart on pg. 17.

ITEM	Plaque Size	Material/Color
PLQ-S&K-GD/BK	2 1/2"H x 6"W	Gold Laminate/Black Type
PLQ-CRWN-GD/BK	2 1/2"H x 8"W	Gold Laminate/Black Typ
PLQ-CRWN-SV/BK	2 1/2"H x 8"W	Silver Laminate/Black Type
PLQ-CRWN-BZ/BK	4"H x 8"W	Bronze Laminate/Black Type
PLQ-S&K-GN/WH	4"H x 8"W	Green Laminate/White Type
PLQ-S&K-GD/BK	4"H x 8"W	Gold Laminate/Black Type

ITEM	Plaque Size	Material
PLQ-256-BRNZ	2 1/2"H x 6"W	Bronze Metal Plaque
PLQ-258-BRNZ	2 1/2"H x 8"W	Bronze Metal Plaque
PLQ-35-BRNZ	3"H x 5"W	Bronze Metal Plaque
PLQ-46-BRNZ	4"H x 6"W	Bronze Metal Plaque
PLQ-48-BRNZ	4"H x 8"W	Bronze Metal Plaque
PLQ-68-BRNZ	6"H x 8"W	Bronze Metal Plaque

Donate a Park Bench

The City of Portland, Michigan, used this program to provide over 200 park benches for several city parks and along an 8 mile river-walk trail, at no cost to the city.

Our *Donate a Park Bench* Program can help local governments save tax dollars by encouraging community members to donate park benches or other park furnishings. Once a local government sets up the program for their community, then individuals, local businesses, charities or other groups can donate a park bench or other specified outdoor furnishings, for use in the community. These can be used for parks, walkways, bike trails, city streets, schools, bus stops, or any other public areas. Each item can be personalized with a plaque or custom engraving for recognizing the donor, a community group, as a memorial bench dedicated to a loved one, or another customized message. Since these are all donated by members of the community, there is no cost to local governments or the coordinating agency.

Contact us to set up or learn more about a *Donate a Park Bench* program for your community. We will provide you with flyer and ordering form templates and all information you would need to get started.



Benefits of the Donate a Park Bench Program:

- **No Cost to Local Governments**
- **Promotes Local Businesses**
- **Supports Community Outreach**
- **Honor Veterans/Public Servants**
- **Memorialize Loved Ones**
- **Can be used for Fund Raising**

Flat Benches

- Frames and seats are made from recycled HDPE plastic for low maintenance and durability
- Stainless steel fasteners
- Solid color-through UV protected material
- No rot, no rust, no splinters
- Never needs sanding or repainting
- Can be permanently anchored



Flat Benches



Cambridge Flat Bench

The Cambridge Flat Bench provides comfort and style with rounded bull-nose 2" x 4" planks on the outside edges and 2" x 2" slats in the center for a 14³/₄" wide seat. This prevents water from collecting on the surface, making it fast drying so that it is ideal for locker rooms and pool sides.

Board Colors
Black
Brown
Cedar
Charcoal
Green
Sand
Weathered

Frame Colors

Black	Brown	Green
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KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	CB4F	46 lbs	4 ft Cambridge Flat Bench	4' L x 19 ⁵ / ₈ " W x 18" H	368	325 lbs
B	CB6F	73 lbs	6 ft Cambridge Flat Bench	6' L x 19 ⁵ / ₈ " W x 18" H	584	675 lbs
	CB8F	94 lbs	8 ft Cambridge Flat Bench	8' L x 19 ⁵ / ₈ " W x 18" H	752	900 lbs

Park Classic Flat Bench

The Park Classic Flat Bench has comfortable design using 2" x 4" plastic planks with rounded bull-nosed outside edges. The seat is 14³/₄" wide making it ideal for trails, playgrounds or sports team benches.



KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	PC4F	51 lbs	4 ft Park Classic Flat Bench	4' L x 19 ⁵ / ₈ " W x 18" H	408	325 lbs
B	PC6F	77 lbs	6 ft Park Classic Flat Bench	6' L x 19 ⁵ / ₈ " W x 18" H	616	675 lbs
	PC8F	102 lbs	8 ft Park Classic Flat Bench	8' L x 19 ⁵ / ₈ " W x 18" H	816	900 lbs

Anchor Kits available, see page 9



Traditional Flat Bench

The Traditional Flat Bench offers a strong and durable design built with 2" x 6" planks made from recycled plastic. It features our widest flat bench seat at 17" wide, making it ideal for outdoor sports bench areas, as well as parks, trails and gardens.

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
TB4F	57 lbs	4 ft Traditional Flat Bench	4' L x 19 ⁵ / ₈ " W x 18" H	456	325 lbs
TB6F	86 lbs	6 ft Traditional Flat Bench	6' L x 19 ⁵ / ₈ " W x 18" H	688	675 lbs
TB8F	114 lbs	8 ft Traditional Flat Bench	8' L x 19 ⁵ / ₈ " W x 18" H	912	900 lbs

Frame Colors

Black

Brown

Green

Economizer-Traditional Flat Bench

The Economizer-Traditional Flat Bench uses the same design as our Traditional Flat Bench but with lighter weight 1¹/₄" x 5" planks instead of standard 2" x 6", for lower cost and shipping. The seats are 15⁷/₈" wide, providing comfort and roominess.



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
ET4F	49 lbs	4 ft Economizer Traditional Flat Bench	4' L x 19 ⁵ / ₈ " W x 17 ³ / ₄ " H	392	325 lbs
ET6F	73 lbs	6 ft Economizer Traditional Flat Bench	6' L x 19 ⁵ / ₈ " W x 17 ³ / ₄ " H	584	675 lbs
ET8F	97 lbs	8 ft Economizer Traditional Flat Bench	8' L x 19 ⁵ / ₈ " W x 17 ³ / ₄ " H	776	900 lbs

Board Colors

Black

Brown

Cedar

Charcoal

Green

Sand

Weathered

Anchor Kits available, see page 9

Elite Flat Bench

The Elite Flat Bench provides an upscale, modern appearance with a slatted design built from sandwiched 1¹/₄" x 3" planks. The 13³/₄" wide seat allows air flow and prevents puddling on the surface.



KEY ITEM		WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	EB4F	58 lbs	4 ft Elite Flat Bench	4' L x 19½" W x 18" H	464	325 lbs
B	EB6F	95 lbs	6 ft Elite Flat Bench	6' L x 19½" W x 18" H	760	675 lbs
	EB8F	120 lbs	8 ft Elite Flat Bench	8' L x 19½" W x 18" H	960	900 lbs

The Elite is the only flat bench that can be engraved or have a plaque added, limited to edges of the seat only (see pages 16-18).

Landmark Flat Bench

The Landmark Flat Bench offers a simple and affordable option by using a single 2" x 10" plank made from recycled plastic as the seat. It provides easy to use seating that is functional and flexible for use in gardens, patios, hiking trails, playgrounds or parks.

Frame Colors



Flat Benches

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
LB4F	36 lbs	4 ft Landmark Flat Bench	4' L x 19 ⁵ / ₈ " W x 16 ¹ / ₂ " H	288	325 lbs
LB6F	54 lbs	6 ft Landmark Flat Bench	6' L x 19 ⁵ / ₈ " W x 16 ¹ / ₂ " H	432	675 lbs
LB8F	72 lbs	8 ft Landmark Flat Bench	8' L x 19 ⁵ / ₈ " W x 16 ¹ / ₂ " H	579	900 lbs



Deluxe Flat Bench

The Deluxe Flat Bench provides a wide 14³/₄" seat that is both comfortable and durable using 2" x 4" planks made from recycled HDPE plastic. Available in 4', 6' & 8' lengths, it provides seating from either side in malls, waterparks, pick-up/drop-off areas, and can be used to control walking traffic patterns.

Board Colors



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
DB4F	52 lbs	4 ft Deluxe Flat Bench	4' L x 19 ⁵ / ₈ " W x 18" H	416	325 lbs
DB6F	78 lbs	6 ft Deluxe Flat Bench	6' L x 19 ⁵ / ₈ " W x 18" H	624	675 lbs
DB8F	104 lbs	8 ft Deluxe Flat Bench	8' L x 19 ⁵ / ₈ " W x 18" H	904	832 lbs

Economizer Flat Bench

The Economizer Flat Bench is an affordable option for lighter-weight benches using 1¹/₄" x 3" planks made from recycled plastic instead of standard 2" x 4" boards. It comes in only 6 and 8 foot lengths.

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
EM6F	50 lbs	6 ft Economizer Flat Bench	6' L x 19 ⁵ / ₈ " W x 16 ¹ / ₄ " H	400	675 lbs
EM8F	66 lbs	8 ft Economizer Flat Bench	8' L x 19 ⁵ / ₈ " W x 16 ¹ / ₄ " H	528	900 lbs



Anchor Kits available, see page 9

Picnic Tables

- Frames, table-tops and seats are made from recycled HDPE plastic
- Stainless steel fasteners
- No rot, no rust, no splinters nor peeling paint
- Never needs sanding, refinishing or repainting

Picnic Tables



Frame in Black only



Board Colors

Black

Brown

Cedar

Charcoal

Green

Sand

Weathered

The Commons Picnic Table

The Commons Picnic Table provides a 40½" x 96" surface with comfortable, easy-access seating for 8 adults, plus comes standard with ADA Compliant wheelchair access on both ends. The proprietary decorative *Green-Scapes* leg frames and seat supports have the appearance of ornately detailed cast iron, but are molded from recycled plastic. Option available for two umbrella holes drilled 20" from each end.


ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
CMT	431 lbs	 The Commons Table	96" L x 76¾" W x 30½" H	3448	1800 lbs
TST	288 lbs	ADA Compliant Town Square Table	76¾" L x 76¾" W x 30½" H	2304	1800 lbs

Table Frame Detail

Town Square Table

The Town Square Table also uses the upscale *Green-Scapes* ornately detailed frame to support a 40½" x 40½" table-top with comfortable easy-access seating for 8 adults. It is ideal for patios, decks and any casual outdoor dining areas. Comes standard with a 2" umbrella hole in the center.



Frame in Black only



Frame in Black only



Plaza Picnic Table

The Plaza Picnic Table features our proprietary *Green-Scapes* designer frame which has the look of ornately detailed black cast iron but is made from recycled plastic. It provides easy access seating for 6, made from 2" x 10" plastic lumber, with a hexagon table top made of 2" x 6" planks. Comes standard with a 2" umbrella hole in the center.



The Plaza offers a universal access option that provides convenient accommodation for a wheelchair and seating for 4.

Board Colors



Economizer Plaza Table

The Economizer Plaza Table uses the same design and *Green-Scapes* frame as the Plaza Table, but is constructed with lighter weight boards, using 1 1/4" x 9" planks for the seats, and 1 1/4" x 5" boards for the table top. It is also offered in both the standard and universal access versions.

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
PZT	234 lbs	Plaza Picnic Table	77 1/8" Diameter x 30 1/2" H	1872	1350 lbs
PZTHA	206 lbs	 Plaza Universal Access Picnic Table	77 1/2" Diameter x 30 1/2" H	1648	1350 lbs
EPZ	201 lbs	Economizer Plaza Table	77 1/16" Diameter x 30" H	1608	1350 lbs
EPZHA	173 lbs	 Economizer Plaza Universal Access Table	77 5/16" Diameter x 30" H	1384	1350 lbs



Frame in Black only

Picnic Tables



Board Colors

Black

Brown

Cedar

Charcoal

Green

Sand

Weathered

Frame Colors

Black

Brown

Green

Standard Picnic Table

The Standard Picnic Table, available in 6 and 8 foot lengths, is based on traditional wooden picnic tables, but is constructed using recycled HDPE plastic for long lasting durability. It uses three 2" x 10" recycled plastic planks for a 29" wide table-top, and one for each of the 9 1/2" wide seats, with heavy duty 4" x 6" corner leg posts for extra support.



KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	SPT6	300 lbs	6ft Standard Picnic Table	6' L x 59 3/16" W x 31" H	2400	1350 lbs
B	SPT8	390 lbs	8ft Standard Picnic Table	8' L x 59 3/16" W x 31" H	3120	1800 lbs
C	SPTHA	331 lbs	Standard ADA Compliant Accessible Picnic Table	8' L x 59 3/16" W x 31" H	2648	1800 lbs
D	SPT2HA	331 lbs	Standard Double ADA Compliant Accessible Table	8' L x 59 3/16" W x 31" H	2648	1800 lbs

The Standard Picnic Table has two accessible table options, with an ADA Compliant overhang allowing wheelchair clearance on either one or both ends.

Board Colors

- Black
- Brown
- Cedar
- Charcoal
- Green
- Sand
- Weathered

Frame Colors

- Black
- Brown
- Green




**Picnic
Tables**

Deluxe Picnic Table

The Deluxe Picnic Table uses 2" x 6" planks for a 29" wide top and 11½" wide seats, with 4" x 6" corner leg posts for extra strong durability. It comes in 6 and 8 foot lengths, and with an ADA Compliant wheelchair accessible option.

Deluxe w/Detached Seats

Detached flat benches provide easier access and extra wide 17" seats.

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	DPT6	303 lbs	6ft Deluxe Picnic Table	6' L x 60 ⁷ / ₈ " W x 31" H	2424	1350 lbs
B	DPT8	420 lbs	8ft Deluxe Picnic Table	8' L x 60 ⁷ / ₈ " W x 31" H	3360	1800 lbs
C	DPTHA	365 lbs	 Deluxe ADA Compliant Table	8' L x 60 ⁷ / ₈ " W x 31" H	2920	1800 lbs
D	DPT6DS	473 lbs	6ft Deluxe Table with Detached Seating	6' L x 59 ³ / ₁₆ " W x 31" H (table) 6' L x 19 ⁵ / ₈ " W x 18" H (seats)	3784	1350 lbs
E	EPT4	168 lbs	4ft Economizer Table	4' L x 59 ¹⁵ / ₁₆ " W x 30 ³ / ₄ " H	1344	750 lbs

4 Foot Economizer Picnic Table

The 4 Ft. Economizer Picnic Table is our most affordable table. Based on our Deluxe Table, it uses lighter weight 1¼" x 5" planks instead of standard 2" x 6" boards.



Picnic Tables



Board Colors

Black

Brown

Cedar

Charcoal

Green

Sand

Weathered

Frame Colors

Black

Brown


Green

Polly Tuff Step Thru Table

The Polly Tuff Step Thru Table uses a structurally designed frame of 4" x 4" lumber made from recycled plastic, providing strength and stability. The low frame profile allows easy step-through access to seating, which makes it ideal for those with limited mobility who might not be able to climb over typical picnic table frames.



The Polly Tuff Step Thru Table is available in 6 ft. and 8 ft. lengths as well as an ADA Compliant option. The accessible table has an 8 ft. tabletop and 6 ft. benches, providing an overhang with full wheelchair clearance on one end.

KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
A	PTST6	311 lbs	6ft Polly Tuff Step Thru Table	6' L x 59" W x 31" H	2488	1350 lbs
B	PTST8	375 lbs	8ft Polly Tuff Step Thru Table	8' L x 59" W x 31" H	3000	1800 lbs
C	PTSTHA	358 lbs	 Polly Tuff Step Thru ADA Compliant Table	8' L x 59" W x 31" H	2864	1800 lbs





**Picnic
Tables**


Polly Tuff Easy Access Table

The Polly Tuff Easy Access Table uses three structurally engineered, one-piece proprietary leg frames molded solid from recycled plastic. It is the easiest to assemble, and the low frame profile allows easy access to seats, which also makes it ideal for those with limited mobility.



The Polly Tuff Easy Access Table is available in 6 ft. and 8 ft. lengths as well as an ADA Compliant option with an 8 ft. table-top and 6 ft. benches. All are made with heavy-duty 2" x 10" recycled plastic lumber for strength and durability.



KEY	ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK	WEIGHT
					JUGS	CAPACITY
A	PTEA6	272 lbs	6ft Polly Tuff Easy Access	6' L x 60 ¹³ / ₁₆ " W x 30 ¹ / ₂ " H	2176	1350 lbs
B	PTEA8	322 lbs	8ft Polly Tuff Easy Access	8' L x 60 ¹³ / ₁₆ " W x 30 ¹ / ₂ " H	2576	1800 lbs
C	PTEAHA	309 lbs	 Polly Tuff Easy Access ADA Compliant Table	8' L x 60 ¹³ / ₁₆ " W x 30 ¹ / ₂ " H	2472	1800 lbs





Frame
Colors

Black

Brown

Green

Board
Colors

Black

Brown

Cedar

Charcoal

Green

Sand

Weathered



Open Hexagon Table

The Open Hexagon is one of our most popular picnic tables. Built from standard sized 2" x 4", 2" x 6" and 2" x 10" planks made out of recycled plastic, the engineered design delivers structural strength with easy-access seating for 6. The Open Hexagon is also available in an accessible version that provides wheelchair access.



Economizer Hex Table

The Economizer Hexagon Table has the same design as the Open Hex Table, but with lighter weight boards to reduce material and shipping costs. It is offered in both standard and universal access versions.

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
OHT	267 lbs	Open Hexagon Table	80 ¹ / ₁₆ " Diameter x 30 ¹ / ₂ " H	2136	1350 lbs
OHTHA	235 lbs	 Open Hex Universal Access Picnic Table	82 ⁷ / ₁₆ " Diameter x 30 ¹ / ₂ " H	1880	1350 lbs
EHT	190 lbs	Economizer Hexagon Table	79" Diameter x 30" H	1520	1350 lbs
EHTHA	155 lbs	 Economizer Hexagon Universal Access Table	81 ³ / ₈ " Diameter x 30" H	1240	1350 lbs



**Youth Picnic
Tables**

Open Hexagon Youth Picnic Table

The Open Hexagon Youth Picnic Table is a kid-sized version of our popular Open Hex table. It is perfect for kids ages 3-6, which makes it ideal for day care centers, preschool, parks and elementary schools.



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS	WEIGHT CAPACITY
OHTY	115 lbs	Open Hexagon Youth Table	52 ¹³ / ₁₆ " Diameter x 24" H	920	400 lbs
EPTY	128 lbs	Economizer Youth Table	5' L x 48 ³ / ₈ " W x 27" H	1024	400 lbs
RAT	70 lbs	Youth Round Activity Table	47 ³ / ₄ " Diameter x 21" H		400 lbs

Economizer Youth Table

The Economizer Youth Picnic Table is a scaled down version of our popular rectangular picnic tables, but designed for ages 3-9.

Round Activity Youth Table

The Round Activity Table provides a fun, kid-sized table made from brightly colored 3/4" thick sheet of recyclable HDPE plastic. It's maintenance free and easy to keep clean. Perfect for use by ages 3-6 at a day care, preschool or any indoor/outdoor play area for arts and crafts or snack time.



Outdoor Café Tables

- Table frames are made from recycled HDPE plastic
- Tabletop and seats made from 3/4" thick recyclable HDPE plastic sheets
- Non-porous & impervious to moisture and most cleaners
- Low maintenance, weather resistant and easy to clean
- Stainless steel fasteners
- Standard 2" umbrella hole located in center of tables

Outdoor Café Tables

Frame in Black only

Bodega Table

The Bodega table provides comfortable, easy access seating for six while creating a casual ambiance for any patio, sidewalk or outdoor dining area. The proprietary *Green-Scapes* table frame appears like ornately detailed cast iron, yet is made of solid molded recycled plastic. The table-top has a diameter of 45³/₄". Also available with a universal access option.

Sheet plastic colors for table & seats


Black	Brown	Forest	Gray
Blue	Charcoal	Red	Yellow
Sand	Sage	White	Tan

Frame in Black only



Cantina Table

The Cantina Table provides seating for eight while maintaining consistent design, style and size as the Bodega table, allowing you to offer outdoor dining for groups of various sizes.

ITEM	WGT.	DESCRIPTION	DIMENSIONS	WEIGHT CAPACITY
BOT	155 lbs	Bodega Dining Table	77 ¹ / ₂ " Diameter x 28 ¹ / ₄ " H	1350 lbs
BOTHA	130 lbs	 Bodega Universal Access Table	77 ¹ / ₂ " Diameter x 28 ¹ / ₄ " H	1350 lbs
CNT	190 lbs	Cantina Dining Table	77 ¹ / ₂ " Diameter x 28 ¹ / ₄ " H	1350 lbs



Frame in Black only

Sheet plastic colors for table & seats

Black	Brown	Forest	Gray
Blue	Charcoal	Red	Yellow
Sand	Sage	White	Tan

Bistro Table

The Bistro table provides comfortable, easy access seating for eight with a table-top measuring 45 $\frac{1}{2}$ " x 45 $\frac{1}{2}$ ". Perfect for any patio, sidewalk or outdoor dining area. The proprietary *Green-Scapes* table frame offers the appearance of detailed cast iron, yet is made of solid molded recycled plastic for long-lasting, maintenance-free use.


Open Round Table

The Open Round Table combines easy access seating with a durable low maintenance design. The frame is made with recycled plastic lumber, and sheet plastic for the table tops and seats. Also available with a universal access option.

Frame Colors

Black
Brown
Green



ITEM	WGT.	DESCRIPTION	DIMENSIONS	WEIGHT CAPACITY
BST	200 lbs	Bistro Dining Table	84 $\frac{3}{16}$ " Diameter x 28 $\frac{1}{4}$ " H	1350 lbs
ORT	212 lbs	Open Round Table	81 $\frac{3}{4}$ " Diameter x 28 $\frac{1}{4}$ " H	1350 lbs
ORTHA	183 lbs	 Open Round Universal Access	81 $\frac{3}{4}$ " Diameter x 28 $\frac{1}{4}$ " H	1350 lbs

Trash & Recycle Receptacles

- All receptacles are constructed for heavy duty commercial, recreational and municipal use
- Both the frames and surfaces are made from recycled HDPE plastic (no metal frames)
- Hidden stainless steel fasteners provide a rust free and sleek appearance
- All receptacles meet ADA guidelines

Two-Toned Receptacles

Two-Toned Receptacles are available as single, double or triple units which are ideal for trash and recycling centers. They include 32 gallon liners that are accessible through side doors, fastened with an internal stainless steel piano hinge. Custom engraving available (see pages 16-18).



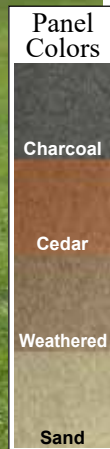
Available in Ornate (A) or Slat Designs (B)



Anchor kits on page 11.

ITEM	DESCRIPTION	DIMENSIONS	WGT.
T32	Single 2-Toned Receptacle	46 ³ / ₄ "H x 22 ¹³ / ₁₆ "W x 22 ⁷ / ₈ "D	110 lbs
2T32	Double 2-Toned Receptacle	46 ³ / ₄ "H x 42 ³ / ₄ "W x 22 ⁷ / ₈ "D	214 lbs
3T32	Triple 2-Toned Receptacle	46 ³ / ₄ "H x 62 ⁵ / ₈ "W x 22 ⁷ / ₈ "D	341 lbs

Trash/
Recycle





Cedar Only



A

Round Flare Top Receptacles

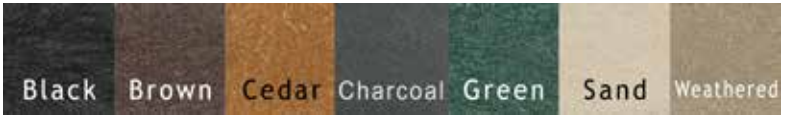
The Round Flare Top Receptacles provide a stylish container for a park, streetscape or other outdoor area. They are available with either a rain cap lid, or a round opening in the top. Available with Black frame/lid and Cedar planks only. Includes rigid 33 Gallon liner to hold trash bags for easy emptying. Lid Lanyard Included.

33 Gal. Round Receptacles

The 33 gallon Round Receptacles come with the option for either an open top or a covered top with openings on both sides. Black frame & lid with 7 board colors. Includes rigid liner to hold trash bags for easy emptying. Lid lanyard included.



Colors



Trash/
Recycle

Double Duty Round Receptacle

Features 2 openings for two separate 14 gallon liners (included), providing a compact recycling center for sorting trash and/or recyclables. Optional engraving available to label intended collectibles. Lid lanyard included.

14 Gal Half-Round Receptacle

Designed to fit snugly against a wall, counter or fence, this is a very compact receptacle taking up about 2 square feet. Includes rigid liner to hold trash bags for easy emptying. Lid lanyard included.



E

Lid Lanyards on page 37
Anchor kits on page 11



F

All flat lids can be custom engraved for designating separate trash and recycle containers



KEY ITEM		DESCRIPTION	DIMENSIONS	WGT.
A	RF33	Round Flare Receptacle	33 9/16" H x 29 1/16" Diameter	72 lbs
B	RF33C	Round Flare w/Rain Cap	41 9/16" H x 29 1/16" Diameter	80 lbs
C	R33	Round Receptacle	30" H x 26 3/16" Diameter	94 lbs
D	R33C	Round Receptacle w/Rain Cap	37" H x 26 3/16" Diameter	114 lbs
E	DDRR	Double Duty Receptacle	30" H x 26 3/16" Diameter	93 lbs
F	HRTR	Half Round Receptacle	30" H x 26 3/16" W x 14 1/2" D	52 lbs



Tall 40 Gallon Receptacles

The Tall T40 Receptacles combine style and functionality to compliment the *Green-Scapes* line of benches and tables. They are available with the choice of a flat lid with a round opening, or a rain-cap cover, that can also be paired with 40-Gallon recycle receptacles (below) to encourage separation of recyclables and trash. Includes a rigid liner, *Easy-Bag System* and Lid lanyard.

*Contractor bags recommended with Easy Bag System



40 Gallon Recycle Receptacles

The R40C Receptacles encourage recycling with stylish containers that have standard recyclable category labels and pre-cut openings on the front and back of the rain-cap. Includes liner, *Easy Bag System* and Lid lanyard.

*Contractor bags recommended with Easy Bag System



Trash/
Recycle

ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS
T40	150 lbs	Tall 40-Gallon Receptacle	34 1/4" H x 22 9/16" W x 22 9/16" D	1200
T40C	165 lbs	Tall 40-Gallon w/Rain Cap	41 1/8" H x 22 9/16" W x 22 9/16" D	1320
R40C-	165 lbs	40-Gal. Recycle Receptacles:	41 1/8" H x 22 9/16" W x 22 9/16" D	1320
R40C-BO/Bottles; R40C-CA/Cans; R40C-CO/Commingle; R40C-PA/Paper; R40C-PL/Plastic				
EMT22	66 lbs	Economizer 22-Gallon Receptacle	28" H x 18 1/2" W x 17 1/8" D	528

Easy Bag System



All T40, T40C, R40C Receptacles, and the Economizer receptacle feature the *Easy Bag System* for securing bags.

22 Gal. Economizer Trash Receptacle

The Economizer Receptacle offers an affordable, compact sized container, but with many features from our larger containers, including the *Easy Bag System*. Great for vestibules, lobbies and conversation areas, indoors or outdoors. Lid lanyard included.

*Contractor bags recommended with Easy Bag System

49 Gallon Round Receptacles

The 49-Gallon Round Receptacles are sturdy and durable containers, offering our largest capacity at an affordable price. It is constructed entirely from post-consumer recycled plastic, using 3" x 1 1/4" colored planks fastened from the interior of the black frame with stainless steel screws. The single unit is available with the option of a rain-cap lid, or a flat open lid. Includes rigid liner to hold trash bags for easy emptying and Lid lanyard.



Double and Triple Recycling Centers

The double and triple 49 gallon round recycling centers are connected to a 6 foot tall 4 x 4 post that is engraved on all four sides. Lids can also be engraved to identify and encourage the separation of different recyclable materials from trash. Lid lanyard included.



Trash/
Recycle



Lid Lanyard

The Lid Lanyard, an 18" long braided stainless steel cable, secures a flat lid to a receptacle. It is standard on all flat lids.

(Excluding T32, 2T32, 3T32 receptacles)



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS
RT49C	133 lbs	49 Gallon Round Rec. w/Rain Cap	42 1/8" H x 29 5/8" Diameter	1064
RT49	123 lbs	49 Gallon Round Receptacle	34 1/2" H x 29 5/8" Diameter	984
2RT49	269 lbs	Double Round Receptacle w/72" Post	34 1/2" H x 58 15/16" W x 29 5/8" D	2152
3RT49	392 lbs	Triple Round Receptacle w/72" Post	34 1/2" H x 59" W x 55 1/16" D	3136
FP-LAN	1 lb	Lid Lanyard-Stainless Steel Cable	18" L + 2-#12 x 1/2" Screws	

Message Centers

- Break and scratch resistant Polycarbonate windows are 250 times stronger than glass
- Frames and posts are made from recycled HDPE plastic for low maintenance and durability
- Doors use one piece stainless steel piano hinge and rubber seals to keep weather out
- Weather resistant locks with keys secure and protect materials posted inside
- Tack-board is made from recycled rubber



Frame Colors

Black

Brown

Cedar

Charcoal

Green

Sand

Weathered



Small Message Center

The Small Message Center is available for wall-mounting or on top of a 4" x 4" x 6' post that is set in the ground or surface mounted with an optional post mounting bracket (see page 39 & 40). The double sided center offers doors with display windows on the front and back.

Menu Enclosure Message Center

The Menu Enclosure Message Center can be mounted on a wall inside to display a menu, poster, message or advertising in a securely locked window.

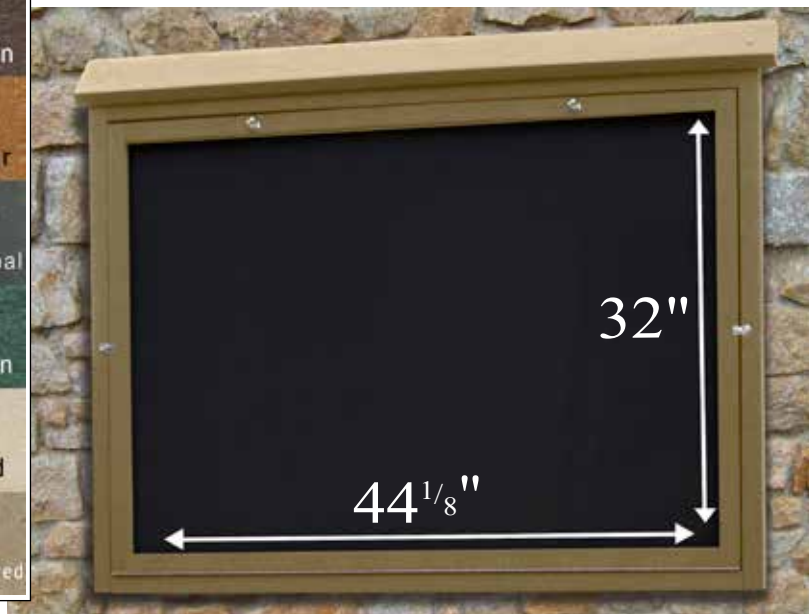
ITEM	DESCRIPTION	WINDOW DIMENSIONS	OVERALL DIMENSIONS	WGT.
MENU	Menu Enclosure Message Center	14" W x 20 1/8" H	19 3/4" W x 25 3/4" H x 3" D	27 lbs
SMC-1S0P	Small Message Center-1 Side-Wall	14" W x 20 1/8" H	22 1/4" W x 29 3/8" H x 3 1/2" D (roof 5" D)	33 lbs
SMC-1S1P	Small Message Center-1 Sided-Post	14" W x 20 1/8" H	22 1/4" W x 30 1/2" H x 3 1/2" D (roof 8 7/8" D) + post	65 lbs
SMC-2S1P	Small Message Center-2 Sided-Post	14" W x 20 1/8" H	22 1/4" W x 30 1/2" H x 3 1/2" D (roof 8 7/8" D) + post	68 lbs



Frame Colors
Black
Brown
Cedar
Charcoal
Green
Sand
Weathered

Large Message Center

The Large Message Center can be wall mounted or on two 4" x 4" posts (two 6 ft. long included). The double-sided version has display windows on both sides. The optional Large Literature Rack can be attached below the display window (see page 41).



Message Center Post Anchor



For mounting 4" x 4" posts in ground, our FP-GRDMC is ideal. This anchor is made from black powder coated 12 gauge steel. Includes (4) 1/4" Lag Screws. Sold Individually; Order 1 for each post:

SMC= 1 Anchor, MMC= 2 Anchors, LMC= 2 Anchors, & 3KMC= 3 Anchors.

Medium Message Center

The Medium Message Center can be used for a wall-mounted bulletin board or on 4" x 4" posts (two 6 ft. long included), which can be set in the ground, in concrete, or on a deck or concrete pad with post mounting brackets (see pages 39 & 40). Double sided unit has display windows on both sides. The optional Medium Literature Rack can be attached below display window (see page 41).

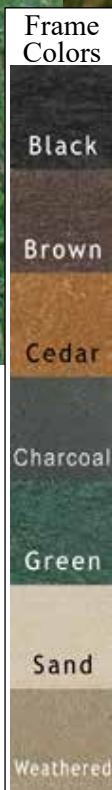
Message Centers

ITEM	DESCRIPTION	WINDOW DIMENSIONS	OVERALL DIMENSIONS	WGT.
MMC-1S0P	Medium Message Center-1 Side-Wall Mount	32 1/8" W x 20" H	40 1/4" W x 29 3/8" H x 3 1/2" D (roof 5" D)	55 lbs
MMC-1S2P	Medium Message Center-1 Side-w/2 Posts	32 1/8" W x 20" H	45 1/4" W x 30 1/2" H (+6' posts) x 3 1/2" D (roof 8 7/8" D)	125 lbs
MMC-2S2P	Medium Message Center-2 Sided-w/2 Posts	32 1/8" W x 20" H	45 1/4" W x 30 1/2" H (+6' posts) x 3 1/2" D (roof 8 7/8" D)	128 lbs
LMC-1S0P	Large Message Center-1 Side-Wall Mount	44 1/8" W x 32" H	52 1/4" W x 41 3/8" H x 3 1/2" D (w/roof 5" D)	87 lbs
LMC-1S2P	Large Message Center-1 Side-w/2 Posts	44 1/8" W x 32" H	57 1/4" W x 42 1/2" H (+6' posts) x 3 1/2" D (w/roof 8 7/8" D)	159 lbs
LMC-2S2P	Large Message Center-2 Sided-w/2 Posts	44 1/8" W x 32" H	57 1/4" W x 42 1/2" H (+6' posts) x 3 1/2" D (w/roof 8 7/8" D)	173 lbs



Specialty Viewing Message Center

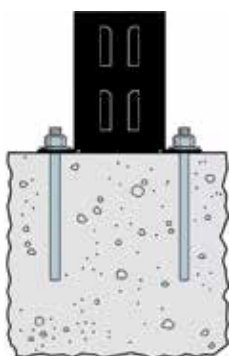
The Specialty Viewing Message Center offers an angled viewing window inside a sealed locking door. It is ideal for the display of geographical, historical, environmental or other information. Mounts with two 4" x 4" posts (4 ft. long included) in the ground, in concrete, or with optional post mounting brackets. See optional brackets below & pg 39)



3-Sided Kiosk Message Center

The 3-sided Kiosk Message Center is a great way to provide extra display space for lots of information at a park, school, municipal facility or shopping center. The three windows are locked and sealed to protect the materials. The 4" x 4" posts are 6' long and can be set inground or concrete, or can be surface mounted on a deck or cement pad. See optional post mounting brackets on pg 39 & 40.

Post Mounting Bracket



For mounting 4" x 4" posts on concrete, wood or other decking materials. Black powder coated 12 gauge steel with 8 stainless steel lag bolts & washers. Additional hardware required based upon substrate used.

ITEM	DESCRIPTION	WINDOW DIMENSIONS	OVERALL DIMENSIONS	WGT.
SVMC	Specialty Viewing Message Center	33" W x 21" H	40" W x 28 1/8" H x 4 1/2" D (+posts)	96 lbs
3KMC	3-Sided Kiosk Message Center	20" W x 32 1/8" H	40" W x 45 3/4" H x 35 3/4" D (+posts)	300 lbs
FP-SMMC	Post Mounting Bracket (single)		3 5/8" W x 5 1/2" H x 3 5/8" D	4 lbs

Literature Racks

- Break and scratch resistant Polycarbonate windows are 250 times stronger than glass
- Box frames are made from recycled HDPE plastic providing strength, low maintenance and durability
- Weather resistant covers use stainless steel screws and one piece piano hinge mounted to the inside



Small Literature Rack

Can be mounted indoors or outside, on a wall, post, sign, counter-top, or any of our Message Centers.



Medium Literature Rack

Features weather resistant compartments for 3 letter sized flyers or magazines, & 2 tri-fold brochures. It can be mounted below a Medium Message Center (see page 39), between 2 posts, wall-mounted or placed on a counter-top.



Triple Literature Rack

Features weather protected compartments for holding 2 magazines or flyers, and 1 tri-fold brochure. Can be mounted on 2 posts, a wall, or placed on a counter-top.



Large Literature Rack

Designed to mount below the Large Message Center (page 39), this rack provides weather resistant compartments for five magazines or letter sized flyers. Can also be mounted on 2 posts, on a wall, or on a counter-top.



Literature Racks

KEY	ITEM	DESCRIPTION	COMPARTMENT DIMENSIONS	OVERALL DIMENSIONS	WGT.
A	SMC-LR	Small Literature Rack-1 Compartment	(1) 8 ³ / ₄ "W x 11"H	10"W x 13 ⁵ / ₁₆ "H x 4"D	6 lbs
B	MMC-LR	Medium Literature Rack-5 Compartments	(3) 8 ⁵ / ₈ "W x 11"H & (2) 3 ⁷ / ₁₆ "W x 11"H	38 ¹ / ₄ "W x 13 ¹ / ₂ "H x 3 ¹ / ₂ "D	25 lbs
C	TMC-LR	Triple Literature Rack-3 Compartments	(2) 8 ⁵ / ₈ "W x 11"H & (1) 4 ³ / ₄ "W x 11"H	26 ¹ / ₄ "W x 13 ¹ / ₂ "H x 3 ¹ / ₂ "D	18 lbs
D	LMC-LR	Large Literature Rack-5 Compartments	(5) 9"W x 11"H	50 ¹ / ₄ "W x 13 ¹ / ₂ "H x 3 ¹ / ₂ "D	31 lbs

Custom Signs

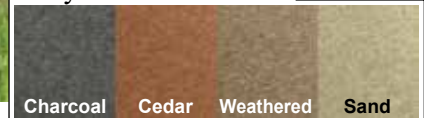
Are you in need of a new sign or perhaps updating or replacing an old one that is worn or in disrepair? We can help you create a new custom sign made with durable, long-lasting HDPE plastic.



Sheet plastic colors for table & seats



Recycled Sheet Colors



Recycled Plank Colors



We offer a wide variety of colors and materials, from our standard plank colors, to a variety of bright colors, Color-Core and earth-tone sheet plastic of different thickness. Add to that our full pallet of resin inlay colors. Give us a call or email us with your idea, and we'll help you create a sign that will meet your needs.

Pet Waste Bag Dispensers

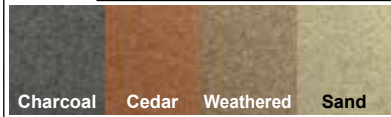
Pet Waste Bag Dispensers are perfect for dog parks, community areas, trails and other outdoor areas where pets visit. It is made from recycled HDPE (#2) plastic and uses stainless steel fasteners and hardware for protection from weather, cleaners and even pet urine. The key-locked door securely dispenses both header and boxed style bags.

The Pet Waste Bag Dispenser can be mounted on a wall, fence or any post. It is also available as a post mounted kit with 6 foot long 4" x 4" for in-ground installation or on a concrete pad, patio or deck with a post mounting bracket (pg. 39&40).

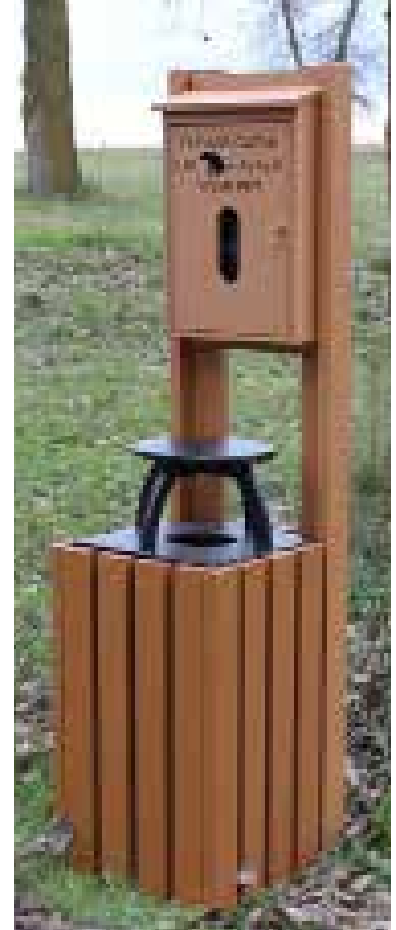
The Doggie Depot is an all-in-one solution with a bag dispenser mounted on a trash receptacle with rain-cap, liner, *Easy Bag System* (pg. 36) and Lid lanyard included.



Colors



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS
PWBD	31 lbs	Pet Waste Bag Dispenser	23"H x 13"W x 5 ⁵ / ₈ "D	248
PWPST	51 lbs	Pet Waste Bag Dispenser w/ 6' Post	23"H x 13"W x 5 ⁵ / ₈ "D, 4" x 4" x 6' Post	408
PWDDPT	94 lbs	Pet Waste Doggie Depot w/ Receptacle	67"H x 18 ¹ / ₂ "W x 17 ¹ / ₈ "D	752



Bat House

Certified by Bat Conservation International • www.batcon.org

The Bat House is made from recycled HDPE (#2) plastic sheeting, so it will last longer than wood. It will never need painting, and is impervious to moisture, rot, mold & mildew, making it a clean and hygienic home for bats. Three chambers provide 675 cubic inches of living space, sufficient for a bat colony or nursery. The interior walls have machined grooves providing traction for climbing and roosting, and are safer for bats than plastic netting or metal mesh.

Bat Houses come fully assembled and include instructions for placement and mounting.

Bats are very misunderstood, endangered, and vitally important as pollinators and for insect control.

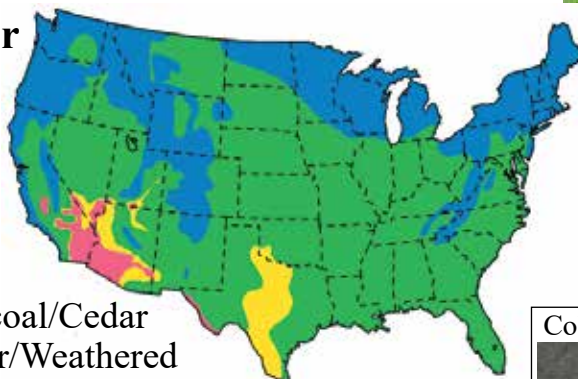
Visit www.batcon.org to learn more.



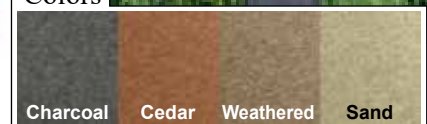
Choosing Bat House Color

Use this map to determine recommended color for a Bat House based upon July average high temperature and amount of sun exposure.

- –Darkest Color-Charcoal
- –Dark/Medium Color-Charcoal/Cedar
- –Medium/Light Color-Cedar/Weathered
- –Lightest Color-Sand



Colors



ITEM	WGT.	DESCRIPTION	DIMENSIONS	MILK JUGS
BAT	27 lbs	Bat House	23 ³ / ₄ "H x 17"W x 5 ¹¹ / ₁₆ "D	216



Bicycle Racks

Bicycle Racks are constructed using 4" x 4" and 2" x 4" recycled plastic lumber for the frames with 1" x 2" spindles and trim. They are available with 6 or 10 bike slots and come in two toned color combinations or a solid single color. Can be permanently mounted with anchor kits (pg.11).



Mile Markers

Mile Marker posts come with beveled top edges in either 6 or 8 ft lengths, and can be custom engraved with optional color inlays (see pg. 18). They can be set in the ground or mounted on a surface with post mounting brackets (see pg 39 &40). Can also be used for directional signage or to mount your own sign on.



Board Colors



ITEM	DESCRIPTION	DIMENSIONS	WGT.	MILK JUGS
BR6	6 Slot Bike Rack	48 7/16" L x 42" W x 31" H	92 lbs	736
BR10	10 Slot Bike Rack	72" L x 42" W x 31" H	139 lbs	1,112
PS-MMKR6	6 ft. Mile Marker	3 1/2" x 3 1/2" x 72"	25 lbs	200
PS-MMKR8	8 ft. Mile Marker	3 1/2" x 3 1/2" x 96"	33 lbs	264

Planters

- Surfaces and interior frames are made from recycled plastic (no metal frames)
- Low maintenance and long durability
- Stainless steel screws
- Designed for use with a potted plant to sit inside

Economizer Planter Box

For those looking for a cost effective planter or something for a smaller space. Matches Economizer benches and receptacles.



22" Cube Planter/ Flat Bench Seat

Our Planter Bench combines a 6' flat bench with two of our 22" planter boxes to create a cozy seating area. Add additional planter boxes and benches to create a custom configuration to suit your area or in-line seating approachable from either side. They match our Tall 40 gallon receptacles (pg. 36) and Cambridge Benches (pg. 21).

Key	ITEM	DESCRIPTION	DIMENSIONS	WGT.	MILK JUGS
A	EMP PB22	Economizer Planter 22" Cube Planter Box	17 ¹ / ₈ " W x 18 ¹ / ₂ " D x 20" H	46 lbs	368
	PB6F	Planter Bench Seat	22 ⁹ / ₁₆ " W x 22 ⁹ / ₁₆ " D x 22 ¹ / ₂ " H	98 lbs	784
			72" L x 19 ⁵ / ₈ " W x 18" H	59 lbs	472
B	2PB6FB	Planter Bench Combo	117 ¹ / ₈ " L x 22 ⁹ / ₁₆ " W x 22 ¹ / ₂ " H	255 lbs	2,040

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Quality People making Quality Products

Made in America - Certificate of Authenticity

We Certify that all our products are manufactured and assembled in the USA, using locally sourced recycled plastic. 95% of the materials used are manufactured in our plant located in the United States of America. We certify that our furnishings are made with at least 98% U.S.A. content.



20 YEAR WARRANTY

Whether in commercial or residential applications, all items manufactured by are warranted for 20 (twenty) years against defects in materials, workmanship and breakage in accordance with our published specifications. We further warranty our recycled plastic components not to rot, split, crack or splinter during this period.